

## Mercruiser Repair Manual

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MerCruiser Alpha One (1998-2004), MerCruiser Bravo One (1998-2004), MerCruiser Bravo Two (1998-2004), MerCruiser Bravo Three (1998-2004), Engines: (1998-2004),3.0 L (1998-2004), 4.3 L (1998-2004), 5.0 L (1998-2004), 5.7 L (1998-2004), 350 Mag (1998-2004),

GM Inline 4-Cylinder: 2.5 L (151 cid) and 3.0 L (181 cid); MerCrusier Inline 4-cylinder: 3.7 L (224 cid); GM V6: 4.3 (262 cid); GM V8: 5.0 L (305 cid), 5.7 L (350 cid), 7.4 L (454 cid), 8.2 L (502 cid)

Stern Drives: MerCruiser Alpha One (1998-2013) MerCruiser Bravo One (1998-2013) MerCruiser Bravo Two (1998-2013) MerCruiser Bravo Three (1998-2013) Engines: (1998-2013) 3.0 L (1998-2013) 4.3 L (1998-2013) 5.0 L (1998-2013) 5.7 L (1998-2013) 350 Mag (1998-2013) MX 6.2 L (1998-2013) 454 Mag (1998-2013) 502 Mag (1998-2013) 496 Mag (1998-2013) 496 Mag HO (1998-2013) 7.4 L MPI (1998-2013) TROUBLESHOOTING LUBRICATION, MAINTENANCE AND TUNE-UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL, EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS, TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS

3.0 L, 4.3 L, 5.0 L, 5.7 L, 7.4 L, 8.2 L, 350 Magnum, 454 Magnum, 502 Magnum

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Mercury/Mariner 4 HP (1995-2006) Mercury/Mariner 5 HP (1995-2006) Mercury/Mariner 6 HP (1995-2006) Mercury/Mariner 9.9 HP (1995-2006) Mercury/Mariner 15 HP (1995-2006)

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Mercury/Mariner 25 HP (1995-2006) Mercury/Mariner 30 HP (1995-2006) Mercury/Mariner 40 HP (1995-2006) Mercury/Mariner 50 HP (1995-2006) Mercury/Mariner 75 HP (1995-2006) Mercury/Mariner 90 HP (1995-2006) Does not cover 60 HP models. TROUBLESHOOTING LUBRICATION, MAINTENANCE AND TUNE-UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL, EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS, TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS

Provides a guide to the Mercury outboard motor, featuring step-by-step illustrated procedures, trouble-shooting, and wire diagrams.

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